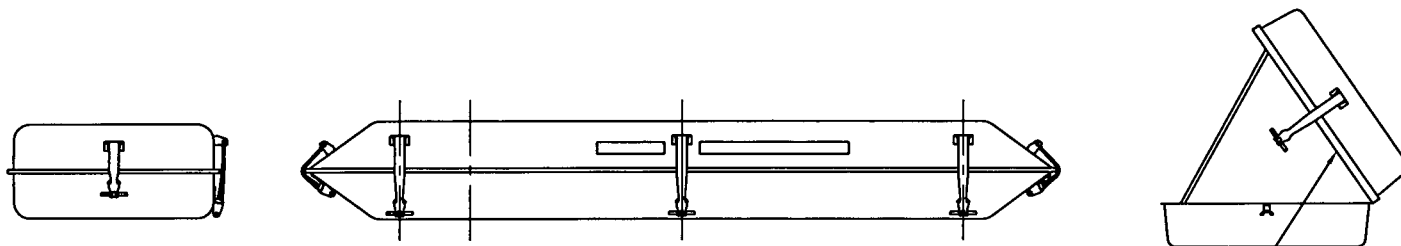


DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-627 REV D
AND INSTRUCTIONS FOR CONTINUOUS AIRWORTHINESS ICA-D407-627 REV. 1
REF. TCCA STC: SH98-57
REF. FAA STC: SR01364NY

For D407-627-013 *Heli-Utility-Pod™* Installations at CHG 006 or later, the D2462-1700 Neoprene Seal is replaced with D2461-1700 Neoprene 'D' Seal. The seal is pre-installed on the D2694 Utility Pod Assembly. Figure 25-5 of ICA-D407-627 Rev. 1 and Figure 7 of IIN-D407-627 is amended as shown below for replacement parts.



INSTALL D2461-1700 NEOPRENE 'D' SEAL
ALONG TOP INSIDE EDGE OF LID
(USE CONTACT CEMENT)

Figure 25-5 of ICA-D407-627: Replacement Parts
Figure 7 of IIN-D407-627: Replacement Parts
(amendment)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.04.22
CERT. NO.: SH98-57
ISSUE NO.: 2

A	NEW ISSUE	CP	10.04.22
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>92</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>92</i>		
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9518	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SEAL CHANGE	NTS
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